

		Type	Thread	Torque	Angle °
Cylinder Head Cover					
	Cylinder head cover to cylinder head	N52K	M7	9nm	0
Accessoires					
	Pulley Tensioner	N52kb25	M11x65	25nm	90°+
Intake Manifold					
	Intake Manifold to Cylinder head	N52k	M7X50 or AM7	15nm	
Engine Support Left					
	Engine Support Arm to engine		M12	25nm	105°+
	Engine mount to front axle support		M8-8	21nm	
	Engine mount to engine support arm		M10 10.9	56nm	
	Engine mount to console		M8 8.8	21nm	
	Console to front axle support		M8-8	21nm	
Vibration Damper Pulley					
	Vibration Damper Pulley		M8 x16	35nm	
Torque Converter					
	Torque converter Plate		M10 10.9	56nm	
			M10 8.8	45nm	

		Type	Thread	Torque	Angle °	
Flexible disc						
	Flex disc to Transmission output flange		M12x10.9	55nm	90°	~100nm
	Flex disc to propeller shaft		M12x10.9	55nm	90°	~90nm
Transmission						
	Bolt to transmission cross member	?		30nm		
	Rubber mounts to cross member or transmission			19nm		
	Transmission mount to transmission/transmission cross member		M8	19nm		
	Transmission cross member to body		M10(h13)	30nm		
	Vibration absorber to transmission cross member		M10	38nm		
	Transmission to engine	Steel Torx bolt X2	M12X50-8.8-ZNS3	66nm		
		Asa bolt X3	M8X50-8.8-ZNS3	19nm		
		ASA X1	m10x85	20nm	180° - 200°	
		ASA X4	M12X76	25nm	130°	
Front Suspension						
	Tension arm ball joint			165nm		
	Tension arm silent bloc to subframe			100nm	90°	
	Tie rod ball joint			165nm		
	Control arm to subframe			100nm	90°	
	Control arm ball joint			165nm		
	Stabilizer link on stabilizer and bracket			65nm		
	Bracket for stabilizer link on knuckle			59nm		
	Strut tower mount to body			34nm		
	Strut to knuckle pivot			81nm		
	Brake Caliper to knuckle			110nm		